

CONVEYANCE ASSIST TOOL (GUIDE)
SOFT CHUTE GUIDE SKIRT

Soft Chute Guide Skirt

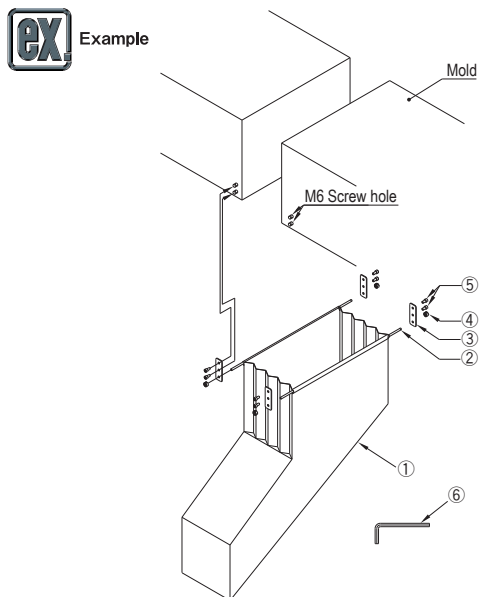
M-WSMS

Material ① Body reinforced vinyl
 • Operating temperature: 93°C or less

Accessories	Quantity	Material
② Shaft	2 pcs	Iron+Chromate plating
③ Mounting stay	4 pcs	Stainless steel
④ Set collar	4 pcs	Iron+unichrome plating
⑤ Bolt (M6×12)	8 pcs	Iron+unichrome plating
⑥ Hexagonal wrench	1 pc	—

W	O	H	L	Part Number		Unit price
				Type	No.	1~3 pcs
300	150	200	610	M-WSMS	1	
460	300	250	760		2	Quotation
560	460	300	860		3	

Order **Part Number** **M-WSMS1** Days to Ship **Quotation**



Soft Chute Guide Skirt Mounting Description

- 1) Pass the shaft ② through the hole at the top of the soft chute guide skirt ① and attach the mounting stay ③ to the shaft ②.
- 2) To prevent the shaft ② from coming out, insert the set collar ④ and tighten the set screw on the side with the included hex wrench ⑥.
- 3) Tap the mold as an M6 tap, pass the bolts ⑤ through the holes of the mounting stay ③, and fix it to the mold.
- 4) Attach all bolts ⑤. If it is firmly secured with the set collar ④ and does not come off when pulled or pushed by hand, mounting is complete.

CONVEYANCE ASSIST TOOL
DROP TRAY

Drop Tray

M-WDTOOL (no magnet)
M-WDTOOL-MG (with magnet)

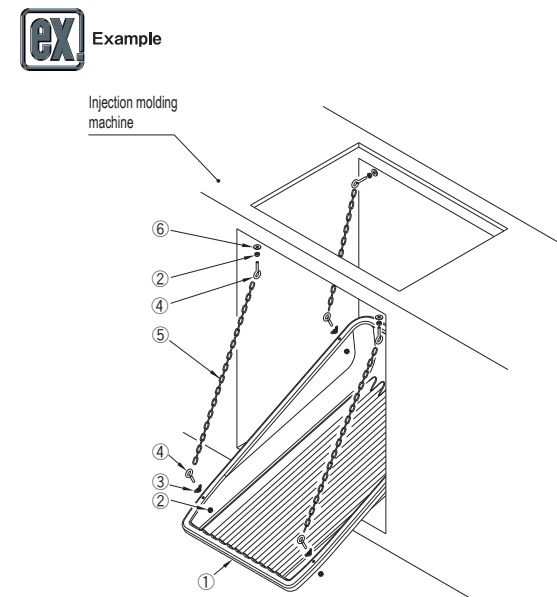
Material: ① Body polypropylene
 • Operating temperature: 82°C or less

Accessories	Quantity	
	Without Magnet	With Magnet
② Nut	8 pcs	4 pcs
③ Wing nut	4 pcs	4 pcs
④ Eyebolt	8 pcs	4 pcs
⑤ Chain	1.8m	1.8m
⑥ Plate washer	4 pcs	—

• By swapping the left and right, it is possible to prevent the molded item from being dropped by sliding.

D	d	L	l	H	h	Magnet	Part Number	Unit price
								1~3 pcs
435	390	765	566	170	160	No	M-WDTOOL	
						Yes (4 pcs)	M-WDTOOL-MG	Quotation
610	560	970	756	200	180	No	M-WDTOOL2	
						Yes (4 pcs)	M-WDTOOL2-MG	

Order **Part Number** **M-WDTOOL** / **M-WDTOOL-MG** Days to Ship **Quotation**



Drop Tray Mounting Description

- 1) Attach the eyebolt ④ to the drop tray ① and molding machine. For mounting, refer to the figure on the left. Drill holes into which the M6 bolts are inserted or provide M6 tapping on the molding machine.
 - 2) Attach a chain ⑤ for hanging the drop tray ① from the molding machine. The length of the chain ⑤ is about 1.8 meters. The links can be opened with a tool such as longnose pliers. Depending on the length of the chain ⑤, the inclination of the drop tray ① can be changed. Install it at the length of your choice.
 - 3) After attaching the chain ⑤, hold down the drop tray ① by hand. If it does not tilt or rattle, mounting is complete. (When using magnets) Attach the magnets to the molding machine instead of plate washers ⑥, nuts ② and eye bolts ④.
- Once done, mount in the same procedure as above. If it does not tilt or rattle, mounting is complete.