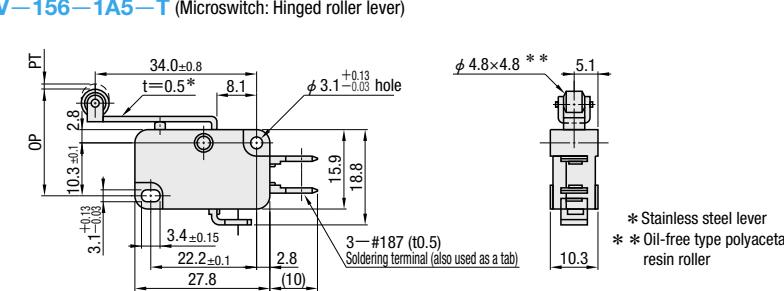
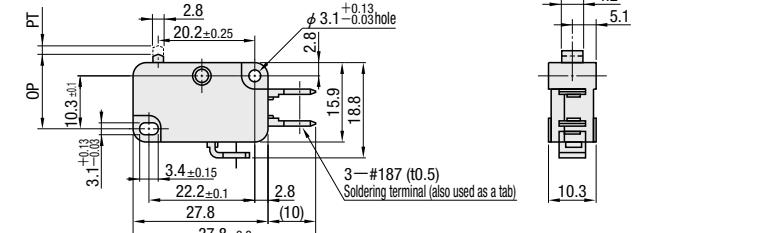


EJECTOR PLATE RETURN DETECTION SWITCHES

Non JIS material definition is listed on P.1351 - 1352

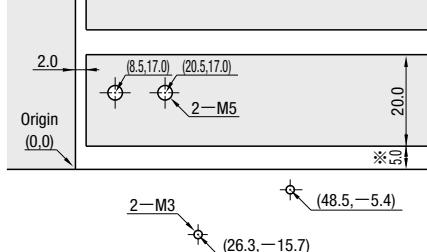
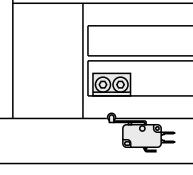
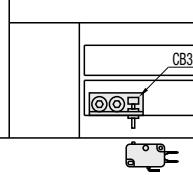
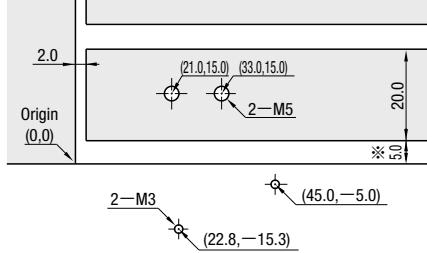
  	① V-156-1A5-T (Microswitch: Hinged roller lever)
	 <p>* Stainless steel lever ** Oil-free type polyacetal resin roller</p>
	② EGS-ANGLE (L-angle plate)
  	③ EGS-BOARD (Heat insulation plate)
	④ V-15-1A5-T (Microswitch: Push button)
	
  	⑤ EGS-AV (L-angle plate for push button type microswitch)
	④ Microswitch (push button type) <p>Manufactured by Omron</p> <ul style="list-style-type: none"> • Force needed to start 200gf • Minimum return force 50gf • Maximum movement till starting PT 1.2mm • Minimum movement after starting 1.0mm • Maximum differential motion 0.4mm • Operation point OP 14.7±0.4mm <p>Standard</p> <ul style="list-style-type: none"> • Rated voltage: 250V • Rated current: 15A • Heat resistance: up to 150°C
	③ EGS-BOARD (Heat insulation plate)

Part No.	Part Number	U/Price				
		1~9	10~19	20~49	50~100	
Set of ①②③	EGS (incl. 2 pcs. of CB5-15)					
Set of ④⑤③	EGS-V (incl. 2 pcs. of CB5-15)					
Switch ①	V-156-1A5-T					
L-angle plate ②	EGS-ANGLE					
Heat insulation plate ③	EGS-BOARD					
Switch ④	V-15-1A5-T					
L-angle plate ⑤	EGS-AV					

CB5-15 is included only in the set products.



Example • Examples of bolt hole boring on a mold base

Bolt hole boring examples	Switch mounting examples
■ EGS • EGS-V  <p>Origin (0,0)</p> <p>(8.5, 17.0) (20.5, 17.0) 2-M5</p> <p>(48.5, -5.4) (26.3, -15.7)</p> <p>2-M3</p>	■ EGS  <p>• Adjust the L-angle plate's height for activation/deactivation of the lever.</p>
■ EGS-V  <p>CB3-20</p> <p>• To mount EGS-V on a mold base on which holes for EGS have already been machined, attach the M3 bolt on the right hand side of the L-angle plate.</p> <p>• Adjust the M3 bolt position for activation/deactivation of the push button.</p>	
■ EGS-V  <p>Origin (0,0)</p> <p>(21.0, 15.0) (33.0, 15.0) 2-M5</p> <p>(45.0, -5.0) (22.8, -15.3)</p> <p>2-M3</p>	<p>• Adjust the M3 bolt position for activation/deactivation of the push button.</p> <p>• Attach the M3 bolt on the left hand side of the L-angle plate.</p> <p>• Use 2 pieces of M5 bolt to attach the L-angle plate.</p>
	<p>※ An example of using stopper pin • stopper ring P.1000</p>