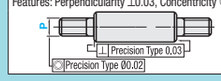
Shafts
Both Ends Threaded

High Precision Linear Shafts for High Precision Assembly
Features: Perpendicularity ⊥0.03, Concentricity ◎0.02


P.237

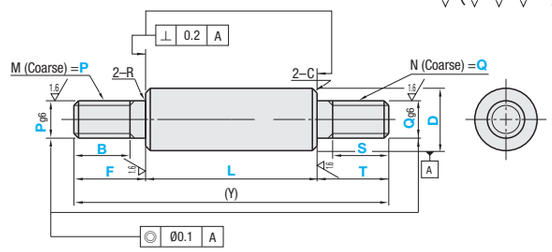
■For High Precision Linear Shafts with high perpendicular precision of the shaft end (⊥ 0.03), see P.237. ■For Both Ends Threaded with Undercuts, see P.185. ■For Shafts with Wrench Flats and Cross-Drilled Hole, see P.183.

RoHS10

- Annealing may lower hardness at shaft end machined areas (effective thread length + approx. 10mm). P.142
- L Dimension Tolerance, Circularity, Straightness, Perpendicularity, Concentricity and Changes in Hardness P.141
- Features of Low Temp. Black Chrome Plating P.156

Type			Material	Hardness	Surface Treatment
D Tol. g6	D Tol. h5	D Tol. f8			
SFAM	SFUM	-	SUJ2	Effective Hardened Depth of Induction Hardening P.142 SUJ2 56HRC~SUS440C Equivalent 56HRC~	-
SSFAM	SSFUM	-	SUS440C Equivalent		Hard Chrome Plating - Plating Hardness: HV750 ~, Plating Thickness: 5μ or More
PSFAM	PSFUM	-	SUJ2		Low Temp. Black Chrome Plating
PSSFAM	PSSFUM	-	SUS440C Equivalent		Hard Chrome Plating - Plating Hardness: HV750 ~, Plating Thickness: 10μ or More
RSFAM	-	-	SUJ2		
-	-	PSFGM	S45C Equivalent	-	
-	-	PSSFGM	SUS304		

For plated products, the surface roughness of D part is 0.4▽; and for unplated products, it is G 0.4▽ (6.3▽ 1.6▽ 0.4▽ 0.4▽ G)



D	D Tol. g6	D Tol. h5	D Tol. f8
4	-0.004 -0.012	0 -0.005	- -0.010 -0.028
5			
6			
8	-0.005 -0.014	0 -0.006	-0.013 -0.035
10			
12	-0.006 -0.017	0 -0.008	-0.016 -0.043
13			
15			
16			
18			
20	-0.007 -0.020	0 -0.009	-0.020 -0.053
25			
30			
35	-0.009 -0.025	0 -0.011	-0.025 -0.064
40			
50			

Part Number Type	D	L	F, T	B, S	P, Q Selection	(Y) Max.	R	C
(D Tol. g6) SFAM SSFAM PSFAM PSSFAM RSFAM (D≤30,L≤500,Ymax≤800)	4	25~ 296	2≤F≤Px5 2≤T≤Qx5	(When P≤6) B≤F-2	3	300	0.2 or Less	0.2 or Less
(D Tol. h5) SFUM SSFUM PSFUM PSSFUM	5	25~ 396			3 4	400		
	6	25~ 796		(When P=8, 10) B≤F-3	3 4 5	600	0.3 or Less	0.5 or Less
	8	25~ 996			3 4 5 6	800		
	10	25~ 996		(When P≥12) B≤F-5	4 5 6 8	800		
	12	25~1196			5 6 8 10	1000		
	13	25~1196		(When Q≤6) S≤T-2	5 6 8 10 12	1000		
	15	25~1196			5 6 8 10 12	1000		
	16	25~1196		(When Q=8, 10) S≤T-3	5 6 8 10 12	1200		
	18	25~1196			5 6 8 10 12 16	1200		
(D Tol. f8) PSFGM (D≥6) PSSFGM (D≥6)	20	25~1196		(When Q≥12) S≤T-5	6 8 10 12 16	1200		1.0 or Less
	25	25~1196			8 10 12 16 20 24	1200		
	30	25~1496		(W/o Threads) B=0 S=0	8 10 12 16 20 24	1500		
	35	25~1496			10 12 16 20 24 30	1500		
	40	25~1496		B, S≥Pitchx3	12 16 20 24 30	1500	0.5 or Less	
	50	25~1496			16 20 24 30	1500		

Coarse Thread Dimensions

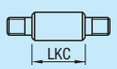
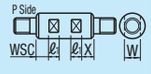
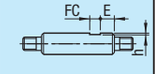
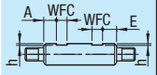
M, N	Pitch
3	0.5
4	0.7
5	0.8
6	1.0
8	1.25
10	1.5
12	1.75
16	2.0
20	2.5
24	3.0
30	3.5

- Thread machining will not be applied to B=0 or S=0. D>P(Q)

Ordering Example: Part Number - L - F - B - P - T - S - Q
SFAM20 - 300 - F30 - B20 - P8 - T20 - S15 - Q10

Alterations: Part Number - L - F - B - P(PMC, PMS) - T - S - Q(QMC, QMS) - (LKC ··· etc.)
SFAM30 - 300 - F40 - B30 - P20 - T50 - S40 - Q16 - LKC

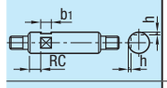
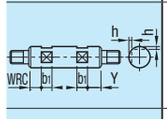
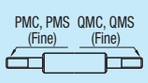
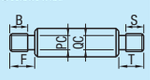
Alteration Details P.143

Alterations	Code	Spec.
	LKC	Alteration to L dimension tolerance Ordering Code LKC L dimensions can be specified in 0.1mm increment for LKC. L<200 ···L±0.03 200≤L<500 ···L±0.05 L≥500 ···L±0.1
	WSC	Wrench Flats at Two Locations Ordering Code WSC12-X8 Application Notes Applicable to D=6 or more WSC, X=1mm Increment WSC+X+ℓ1x2<L WSC(X)≥0 Orientation between two set screw flats is not coplanar.
	FC	Set Screw Flat at One Location Ordering Code FC10-E8 FC, E=1mm Increment D≤30:FC≤5xD, D≥35:FC≥3xD E=0 or E≥2 Not available in combination with WFC.
	WFC	Set Screw Flats at Two Locations Ordering Code WFC8-A8-E4 WFC, A, E=1mm Increment D≤30:WFC≤5xD, D≥35:WFC≥3xD A(E)=0 or A(E)≥2 Orientation between set screw flats is not coplanar. Not available in combination with FC.

D	W	ℓ1
6	5	8
8	7	
10	8	
12	10	10
13	11	
15	13	
16	14	
18	16	10
20	17	
25	22	
30	27	15
35	30	
40	36	20
50	41	

D	h
4~5	0.5
6~18	1
20~40	2
50	3

D	h
4~5	0.5
6~18	1
20~40	2
50	3

Alterations	Code	Spec.
	RC	90-deg. Set Screw Flat at One Location Ordering Code RC10 Application Notes Only applicable to D=10~30. Not available in combination with WRC.
	WRC	90-deg. Set Screw Flats at Two Locations Ordering Code WRC10-Y10 Application Notes Only applicable to D=10~30. Not available in combination with RC. Orientation between two set screw flats is not coplanar.
	PMC PMS QMC QMS	Change to Fine Thread Ordering Code PMC14 (P is changed to PMC) PMS14 (P is changed to PMS) QMC14 (Q is changed to QMC) QMS14 (Q is changed to QMS)
Undercut 	PC QC	PC: Adds undercut(s) on P dimension area. QC: Adds undercut(s) on Q dimension area. Ordering Code PC For detailed undercut dimensions, see P.141. Application Notes Applicable to M=6 or more. Only D≤8 is applicable. Not applicable to D=Q and D=P.

For details, see Shaft Alteration Overview. P.143

- Please see Shaft Alteration Overview for details if provided. P.143
- When selecting multiple alteration additions, the distance between machined areas should be greater than 2mm.
- Alterations may lower hardness. See P.142.

For products uncovered by the e-Catalog Standards, see P.131.

Part Number Type	D	Unit Price Min. L	L51	L101	L151	L201	L251	L301	L351	L401	L451	L501	L551	L601	L651	L701	L751	L801	L851	L901	L951	L1001	L1101	L1201	L1301	L1401
		50	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800	850	900	950	1000	1100	1200	1300	1400	1496
SFAM SFUM	4							-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	5									-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	6																	-	-	-	-	-	-	-	-	-
	8																					-	-	-	-	-
	10																					-	-	-	-	-
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SSFAM SSFUM	4							-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
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PSFAM PSFUM	4							-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
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PSSFAM PSSFUM	4							-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
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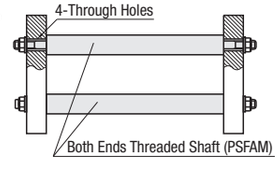
	50																									

For D tolerance h5, add the relevant surcharge to the prices above.

Part Number Type	D	Unit Price Min. L	L51	L101	L151	L201	L301	L401
		50	100	150	200	300	400	500
RSFAM	4						-	-
	5							-
	6							
	8							
	10							
	12, 13							
	15, 16							
	18, 20							
	25							
	30							

Example



Part Number Type	D	Unit Price Min. L	L101	L201	L401	L601	L801	L1001	L1201
		100	200	400	600	800	1000	1200	1496
PSFGM	6					-	-	-	-
	8						-	-	-
	10						-	-	-
	12, 13							-	-
	15, 16								-
	18, 20								-
	25								-
	30								
	35								
	40								
	50								
PSSFGM	6					-	-	-	-
	8						-	-	-
	10						-	-	-
	12, 13							-	-
	15, 16								-
	18, 20								-
	25								-
	30								
	35								
	40								
	50								