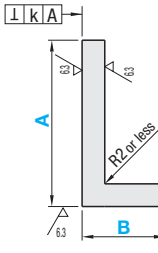


L-Shaped Angles

Milled Surfaces, Outside Corner Perpendicular, Dimension Configurable



Type	Material
LAS	SS400
LASC	S50C
LAA	A6063
LAU	SUS304



Tolerance

	T	A	B	L
L: Up to 300	±0.3	±0.5	±0.5	±0.5
L: 301~	±0.5	±0.7	±0.7	±0.5

Part Number		1mm Increment		
Type	T	A	B	L
LAS	5	20~75	20~75	25~300
	6			
	10	25~125	25~125	25~500
	12	50~125	50~125	
LASC	5	20~75	20~70	25~300
	6			
	10	25~100	25~70	25~500
	12	50~100	50~70	
LAA	5	20~75	20~75	25~300
	6			
	10	25~100	25~100	25~500
	12	50~125	50~125	
LAU	5	20~75	20~75	25~300
	6			
	10	25~100	25~100	25~500
	12	50~125	50~125	

T Dimension	Long sides of A and B dims.	Perpendicularity k			
		LAS, LASC, LAA			LAU
		L~300	L301~400	L401~500	L~300
5, 6	Min. ~ 75	0.05	-	-	0.05
8	25~75	-	-	-	0.1
10	Min. ~ 50	0.05	0.2	0.25	-
	51~80	-	0.25	0.35	0.15
	81~125	0.1	0.3	0.4	0.2
12, 15	Min. ~ 80	0.05	0.3	0.35	-
	81~125	0.1	0.35	0.4	-
15	126~150	0.35	0.4	0.5	-



Part Number - A - B - L
LAS5 - A25 - B25 - L100



Alterations Part Number - A - B - L - (CKC, CCA, CCB...etc.)
LAS10 - A100 - B50 - L200 - CKC

Alterations	Corner Cut	Inner perpendicularity guarantee	Side perpendicularity guarantee
Code	CCA, CCB, CCC, CCD	FC	CKC
Spec.	Any corner can be cut. 1 ≤ Corner Cut ≤ 30 Specify in 1mm increment. 1mm Increment Unit Price 1~3 4~10 11~20 21~30 Ordering Code (Ex.) When A and D are cut with C5→CCA5-CCD5	Guaranteed inner vertical plane perpendicularity to the datum plane A. Dimension A Perpendicularity k 20~75 0.05 76~100 0.1 101~125 0.15 126~150 0.2 Ordering Code FC Unit Price LAS, LAA LASC LAU L25~100 L101~500 L25~500 L25~100 L101~200 Express A is not available.	Both sides of dimension L are machined to be perpendicular to surface A. Ordering Code CKC

Classification by Dimension L: within range from the minimum to 300 (SS400)

Part Number	T	A	B	Unit Price					
				Min. L ~ 50	L51~100	L101~150	L151~200	L201~250	L251~300
LAS (SS400)	5	20~50	20~50						
	6	51~75	51~75						
	10	20~50	25~50						
		51~75	51~75						
		76~100	51~75						
		101~125	51~75						
		25~50	51~75						
		51~75	51~75						
		76~100	51~75						
		101~125	51~75						
		25~50	51~75						
		51~75	51~75						
	12	20~50	50						
		51~75	50						
		76~100	50						
		101~125	50						
		25~50	50						
		51~75	50						
		76~100	50						
		101~125	50						
		25~50	50						
		51~75	50						
	15	20~50	50						
		51~75	50						
		76~100	50						
		101~125	50						
		25~50	50						
		51~75	50						
		76~100	50						
		101~125	50						
		25~50	50						
		51~75	50						

Classification by Dimension L: within range from 301 to 500 (SS400)

Part Number	T	A	B	Unit Price					
				L301~325	L326~350	L351~375	L376~400	L401~425	L426~450
LAS (SS400)	10	51~75	51~75						
		76~100	51~75						
		51~75	76~100						
	12	51~75	51~75						
		76~100	51~75						
		101~125	51~75						
		51~75	51~75						
		76~100	51~75						
		101~125	51~75						
		25~50	51~75						
		51~75	51~75						
		76~100	51~75						
		101~125	51~75						
	15	20~50	76~100						
		51~75	76~100						
		76~100	76~100						
		101~125	76~100						
		25~50	76~100						
		51~75	76~100						
		76~100	76~100						
		101~125	76~100						
		25~50	76~100						
		51~75	76~100						