Lead Screw Support Units Square Type

When using Fixed Side Support Units combined with Support Side Support Units Support Unit Sets combined Fixed Side Support Unit with Support Side Support Unit are available for lower prices

Add -SET to part number of Fixed Side Support Units to select Support

Lead Screw Support Units Square Type Support Side

Fixed Side Radial Bearing Type



Listed Support Side Support Unit Sets are also available by adding -SET to part number of Fixed Side Support Units on P.792











Support Side Support Unit (MTUZ) RoHS 10

	Fixed Side Support Unit Accessory Dimension								
		Bearin	g Nut	Collar Dimensions					
	Q	M Fine	Applicable Wrench Size	I.D.	O.D.	Thickness			
	8	M8x1.0	14	8	11.5	3			
	10	M10x1.0	17	10	14	3			
	12	M12x1.0	19	12	15	3			
	15	M15x1.0	22	15	20	3			
L									

Type

Lead Screw

MTWZ-S

Stop Plate Set for Digital Position MTWZ-CP

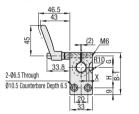
	Parts Details								
	Number	Part Name	MTWZ	-S/-CP/-LP	-SET	Material	Surface		
	Mullipel	numer Part Name		Quantity	Miviateriai	Treatment			
	1	Fixed Side Support Unit	1	1	1	S45C			
	2	Collar	1	1	1	SS400			
	(3)	Bearing Nut (w/ Thread Protector)	1	1	1	SS400	Black Oxide		
I and Committee Main Back, A service	4	Stop Plate Set	-	1	(1)	SS400	DIACK UXIUE		
Lead Screw Support Unit Main Body MTWZ	(5)	Hex Socket Head Cap Screw	-	2	(2)	SCM435	-		
	6	Support Side Support Unit	-	-	1	S45C			
Α	7	Retaining Ring for Shaft	-	-	1	Spring Steel	* No treatement		
1 E -1	(a)	Radial Rearing			- 1	CILIO	No trantament		

Two preload-adjusted bearings are integrated in a Fixed Side As one of the specifications for Support Side Support Unit any

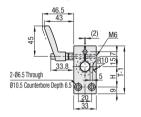
Stop Plate Set for Digital Position Indicators Compact Mount Stop Plate Set for Large Position Indictor Mount

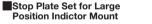
- shipped.

 Values in () are applicable only when support units are
- *(7)Only Q8 product are surface-treated with Trivalent Chromate Drawing for MTWZ-S Stop Plate Set only

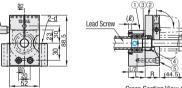


MTWZ-CP Drawing for Stop Plate Set only





Indicators Compact Mount

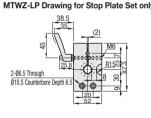




Cross Section View a1-a1

MTWZ-LP (Q12, 15)

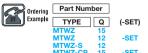
Cross Section View a-a



Cross Section View a2-a2 Do not use without inserting the screw shaft (empty tightening). It may deform, causing it to be unusable.

The clamp lever cannot be mounted on the opposite side. The clamp lever is not included with Q8. The clamp lever mounting dimensions will be the same as the Large Type.

Part Nun	nber	Support Unit Set	_	В		_	h	-	н	G	т		R	(2)	v	d	_	104	Bearing	Clamp Lover	Boaring	Allowable
Type	Q	Support Side Set	A	В			"	J	"	G	'	_	n	(2)	^	u	_	(&1)	Nut	Ciamp Level	Dearing	Allowable Axial Load (N)
MTWZ	8	-SET	52	48	25	38	30	35	20	13	60.5	22	22		4.5	6.6	6	24	BNR8	CLDM6-32-M	B608ZZ	1300
MTWZ-S	10	(Only When	70	53	36	52	35	34	25	13	65.5	24	23	4.8	4.5		8	27	BNR10		B6000ZZ	2300
MTWZ-CP	12	Purchasing Support	70	58	36	52	40	39	30	13	70.5	24	23		4.5] 9	10	27	BNR12	CLDM6-40-M	B6001ZZ	2600
MTWZ-LP	15	Units In Set)	80	62	41	60	40	39	30	17	170.5	27	25	5.8	5.5	11	12	31	BNR15		B6002ZZ	2900



•	Support Side Support Unit Sets are available at 5 percent reduced price compared to Without Support Side Support Units.											
P	art N	um	ber	Support Unit Set	MTWZ	MTWZ-SE	MTWZ-S	MTWZ-S-SET	MTWZ-CP	MTWZ-CP-SET	MTWZ-LP	MTWZ-LP-SET
	Туре	•	Q	Support Side Set	Unit Price	Unit Pric	e Unit Price	Unit Price	Unit Price	Unit Price	Unit Price	Unit Price
М	TWZ		8	-SET							-	-
	TWZ-S		10	(Only When							-	-
	TWZ-C			Purchasing Support								
M	TWZ-L	P	15	Units In Set)								

Pror Support Side Support Unit (MTUZ) details, Fr. 792.

Support Side Support Unit can be purchased as the separate unit. Instead of this, however, purchasing it in combination with Fixed Side Support Unit (P.791) as set is the more economical. Type Material Surface Treatment **MTUZ** S45C Black Oxide Thow to use Retaining Ring for Shaft This is the same product as Support Side Set in P.791 Part Name 3 Retaining Ring for Shaft (Accessary) should be used for fixing the shaft part Radial Rearin Use Lead Screws for Support Units Retaining Ring for Shaft (Included) (P.789) in combination with this ring, or Cross Section a-a select a product with the retaining shaft Contrary to image on the photo, Radial Bearing on ②, as well as Retaining Ring for groove added on the shaft part.

	Part Number																											Retaining	МТ	UZ
	Туре	R	Α	В	С	F	h	J	V	Т	d	Bearing Type	Ring for Shaft	Unit Price	Volume Discount Rate															
	туре	n												1 ~ 4 pc(s).	5 ~ 10 pcs.															
		8	52	48	25	38	30	35	22		6.6	B608ZZ	NETW5																	
	MATLIT	10	70	53	36	52	35	34	26	20	9	B6000ZZ	STWN10																	
	MTUZ	12	70	58	36	52	40	39	28	20	9	B6001ZZ	STWN12																	
		15	80	62	41	60	40	39	32		11	B6002ZZ	STWN15																	



Shaft, is already included with the support unit when the support unit is shipped.



Stop Plate Set



■Stop Plate Set for Digital Position **Indicators Compact Mount**



Stop Plate Set for Large Position Indictor Mount



Position Indicators are separately sold. **P. 811, 812**

■Easy Assembly Design Dimensions Table

Eddy Addenie	<u> </u>									
Le	ad Screw			Lead Screw Support Units Position Indic						
			Fixed S	Side	Support	Side	Com	pact / Large		
Type	Shaft Dia.	Pitch	Type	Bearing I.D.	Type	Bearing I.D.	Type	Spindle	Alterations	
	D	Р	Турс	Q	туре	R	Туре	Pitch	Aiterations	
	12	2	MTWZ MTWZ-S MTWZ-CP MTWZ-LP	8	MTUZ	8	D	2	-CSE6	
MTW (L) K	14	3		10		10		3	-CSE8	
MTWB (L) K	16	3		12		12		3	-CSE10	
	18	4				12		4	-CSE10	
RMTW (L) K	20	4		15		15		4	-CSE12	
MTSW (L) K	22	5						5	-CSE12	
	25	5	1					5	-CSE12	

By adding to (L) to a part number, the Reverse Screw Type is delivered. For position indicators, this Screw Type should

*For Digital Position Indicators Large,

Precaution for Use:Use the position indicators within maximum rotational speed. **P. 811, 812**

Support Unit Mounting Procedure



- 1) Insert the lead screw shaft into the fixed side support unit.
- ②After slipping a collar on, thread the included bearing nut on and temporarily tighten at 1/3 of the specified tightening torque. Mount the support side unit on the support end of the shaft and mount.
- ③While rotating the screw shaft, gradually tighten the bearing nut to obtain smooth motion from end to end.
- (4) When smooth motion is obtained, tighten to full tightening

М	Nut Tightening Torque (N · cm)	Part Number
8	490	BNR8
10	930	BNR10
12	1370	BNR12
15	2350	BNR15

Value is for reference only.